

Ultrasonic thickness gauges SAUTER TN-EE





Hand-held measuring device for ultrasonic material thickness testing in Echo-Echo principle

# **Features**

- · External sensor
- · Data interface USB, standard
- Scan mode (10 measurements per sec.) or single point measuring mode possible
- · Internal memory for up to 20 files (with up to 100 values per file)
- · Selectable measuring units: mm, inch
- Two measuring modes to determine material thickness:
  - Pulse-echo mode
  - Echo-echo mode
- · Echo-echo measuring: Determining the actual thickness of materials irrespective of any coating which might be present. In this way, the wall thickness of pipes, for example, can be determined in a non-destructive manner, without having to remove the coating and the measurement can be shown on the display, with the adjustment for the coating thickness already taken into account
- · Echo-echo measurements are only possible with the measuring head included as part of the delivery (ATU-US12, see accessory)
- Delivered in a robust carrying case

# Technical data

- Precision: 0,5 % of [Max]  $\pm$  0,04 mm
- Dimensions W×D×H 74×32×150 mm
- · Battery operation, batteries standard 2× 1.5 V AA, AUTO-OFF function to preserve batteries
- Net weight approx. 245 g
- · Maximum thickness of coating (paints, lacquers or similar coatings which shall be eliminated): 3 mm

# Accessories

- · Plug-In for data transfer of measuring data from the measuring instrument and transfer to a PC, e.g. in Microsoft Excel®, SAUTER AFI-1.0
- External sensor, 5 MHz, Ø 12 mm, for echo-echo measuring, **SAUTER ATU-US12**
- · Ultrasound contact gel, standard, can be reordered, approx. 60 ml, **SAUTER ATB-US03**
- · RS-232/USB adapter, SAUTER AFH 12

Note: All following Pulse-Echo sensors can only be used in Pulse-Echo mode, not in Echo-Echo mode

- External sensor (Pulse-Echo), 2,5 MHz, Ø 14 mm, for thick samples, in particular cast iron with rough upper surfaces: Measuring range 3-300 mm (steel), SAUTER ATU-US01
- External sensor (Pulse-Echo), 7 MHz, Ø 6 mm, for thin test materials: Measuring range 0,75-80 mm (steel), **SAUTER ATU-US02**
- External sensor (Pulse-Echo), 5 MHz, Ø 10 mm, SAUTER ATU-US09
- External sensor (Pulse-Echo), 5 MHz, Ø 10 mm, transducer at an angle of 90°, SAUTER ATU-US10

STANDARD





















Model	Measuring range Echo-echo	Measuring range Puls-Echo	Readout	Sensor	Sound velocity	Option Factory calibration certificates	
			[d]				
SAUTER	mm	mm	mm		m/sec	KERN	
TN 30-0.01EE	3-30	0,65-600	0,01	5 MHz   Ø 12 mm	1000-9999	961-113	
TN 60-0.01EE	3-60	0,65-600	0,01	5 MHz   Ø 12 mm	1000-9999	961-113	



# **Pictograms**



#### Adjusting program (CAL):

For quick setting of the instrument's accuracy. External adjusting weight required.



#### Calibration block:

standard for adjusting or correcting the measuring device.



# Peak hold function:

capturing a peak value within a measuring process.



### Scan mode:

continuous capture and display of measurements



# Push and Pull:

the measuring device can capture tension and compression forces.



# Length measurement:

captures the geometric dimensions of a test object or the movement during a test process.



#### Focus function:

increases the measuring accuracy of a device within a defined measuring range.



# Internal memory:

to save measurements in the device memory.



# Data interface RS-232:

bidirectional, for connection of printer and PC.



# Data interface USB:

To connect the measuring instrument to a printer, PC or other peripheral devices.



# Data interface Infrared:

To transfer data from the measuring instrument to a printer, PC or other peripheral devices.



#### Control outputs (optocoupler, digital I/O):

to connect relays, signal lamps, valves, etc.



# Analogue interface:

to connect a suitable peripheral device for analogue processing of the measurements



#### Statistics

using the saved values, the device calculates statistical data, such as average value, standard deviation etc.



# PC Software:

to transfer the measurement data from the device to a PC.



#### Printer:

a printer can be connected to the device to print out the measurement data.



# GLP/ISO record keeping:

of measurement data with date, time and serial number. Only with SAUTER printers



# Measuring units:

Weighing units can be switched to e.g. non-metric at the touch of a key. Please refer to website for more details.



# Measuring with tolerance range (limit-setting function):

Upper and lower limiting can be programmed individually. The process is supported by an audible or visual signal, see the relevant model



ZERO

# ZERO:

Resets the display to "0".



#### **Battery operation:**

Ready for battery operation. The battery type is specified for each device.



#### Rechargeable battery pack:

rechargeable set.



# Mains adapter:

230V/50Hz in standard version for EU. On request GB, AUS or USA version available.



# Power supply:

Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or USA on request.



#### Motorised drive:

The mechanical movement is carried out by a electric motor.



#### Motorised drive:

The mechanical movement is carried out by a synchronous motor (stepper).



#### Fast-Move:

the total length of travel can be covered by a single lever movement.



# DAkkS calibration possible:

The time required for DAkkS calibration is shown in days in the pictogram.



# Factory calibration:

The time required for factory calibration is specified in the pictogram.



# Package shipment:

The time required for internal shipping preparations is shown in days in the pictogram.



# Pallet shipment:

The time required for internal shipping preparations is shown in days in the pictogram.

# Your KERN specialist dealer: